

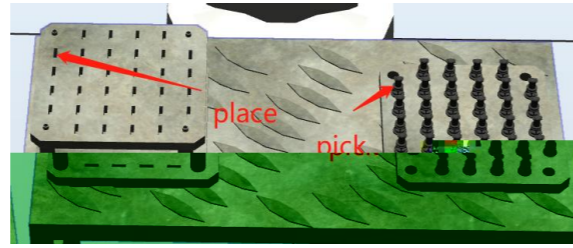
\_\_\_\_\_ 2020

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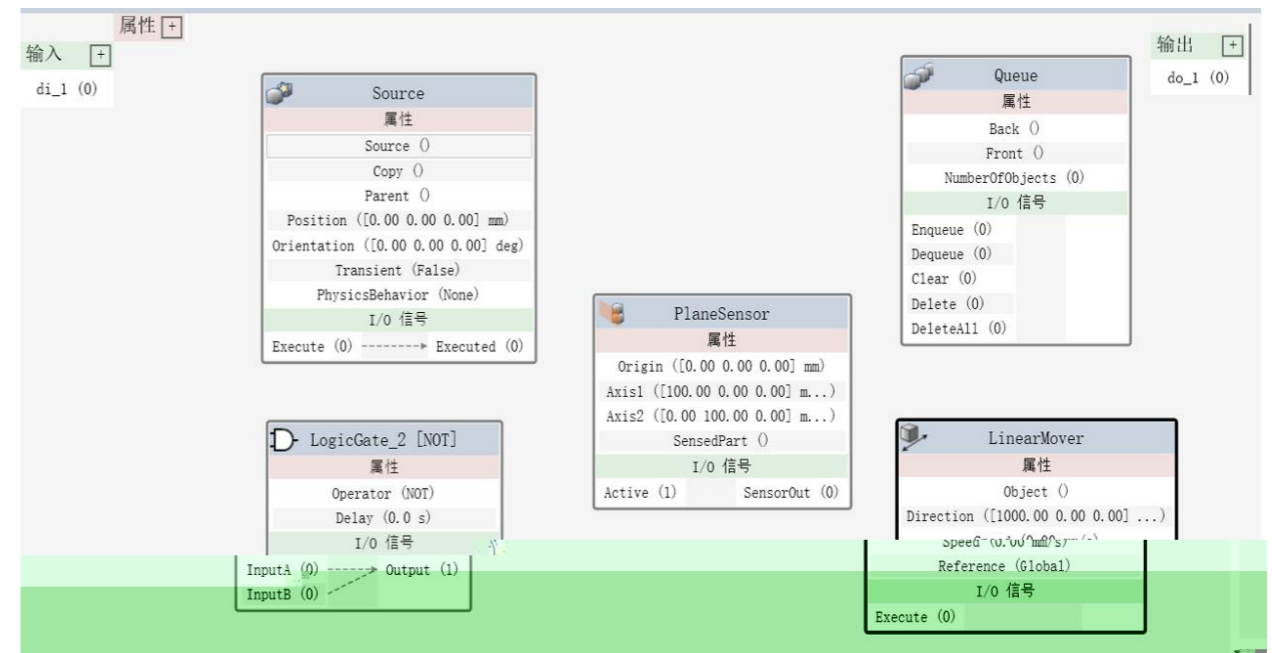
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1
40mm           pick           place           (15 )
PROC main()
  FOR j FROM ____ TO ____ DO
    FOR i FROM ____ TO ____ DO
      IF _____(3 )THEN
        GOTO label;
      ENDIF
      MoveJ offs(_____,_____,_____,100),v1000,z10,tGripper\WObj:=wobj0;
      MoveL offs(_____,_____,_____,0),v1000,fine,tGripper\WObj:=wobj0;
      set dogrip;
      WaitTime 0.5;
      MoveL offs(_____,_____,_____,100),v1000,z10,tGripper\WObj:=wobj0;
      MoveL offs(_____,_____,_____,100),v1000,z10,tGripper\WObj:=wobj0;
      MoveL offs(_____,_____,_____,0),v1000,fine,tGripper\WObj:=wobj0;
      _____ dogrip;
      WaitTime 0.5;
      MoveL offs(_____,_____,_____,100),v1000,z10,tGripper\WObj:=wobj0;
    label:
      ENDFOR
  ENDFOR
ENDFOR

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