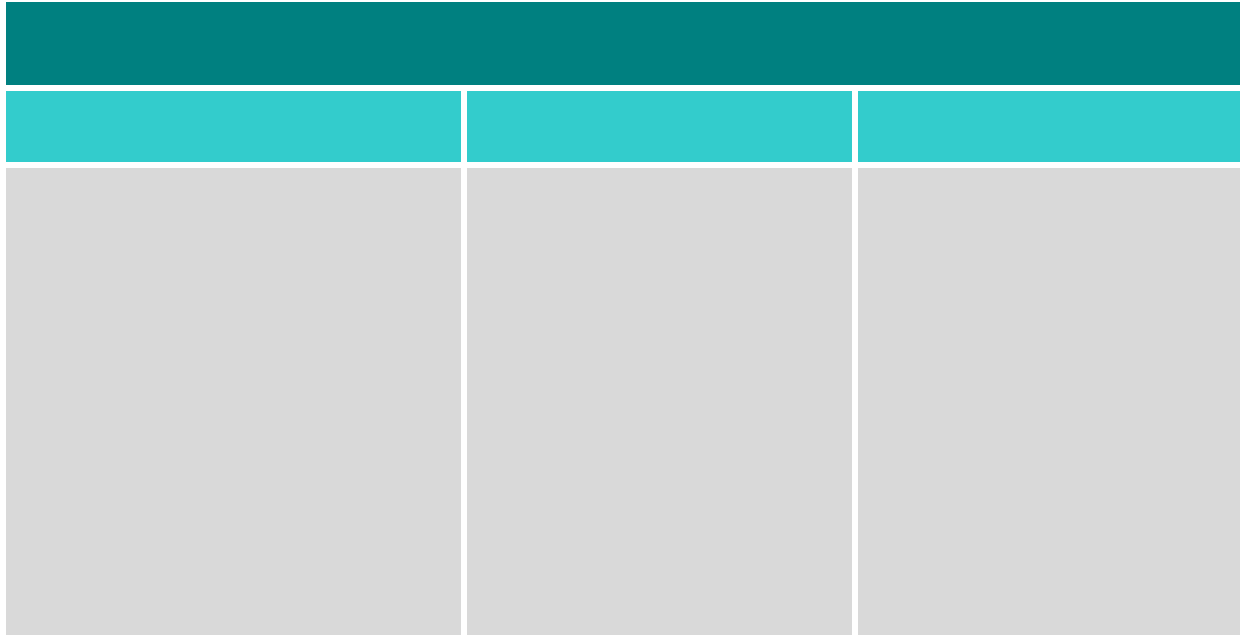




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- ◆ 数字量I/O: “0” 和 “1”
 { 数字量输入: d_i
 { 数字量输出: d_o
 - ◆ 模拟量I/O: 在一定范围内能够连续变化的量, 也就是信号在一定范围内能够取任意值
 - ◆ 组I/O信号: 将若干信号作为一组信号来使用

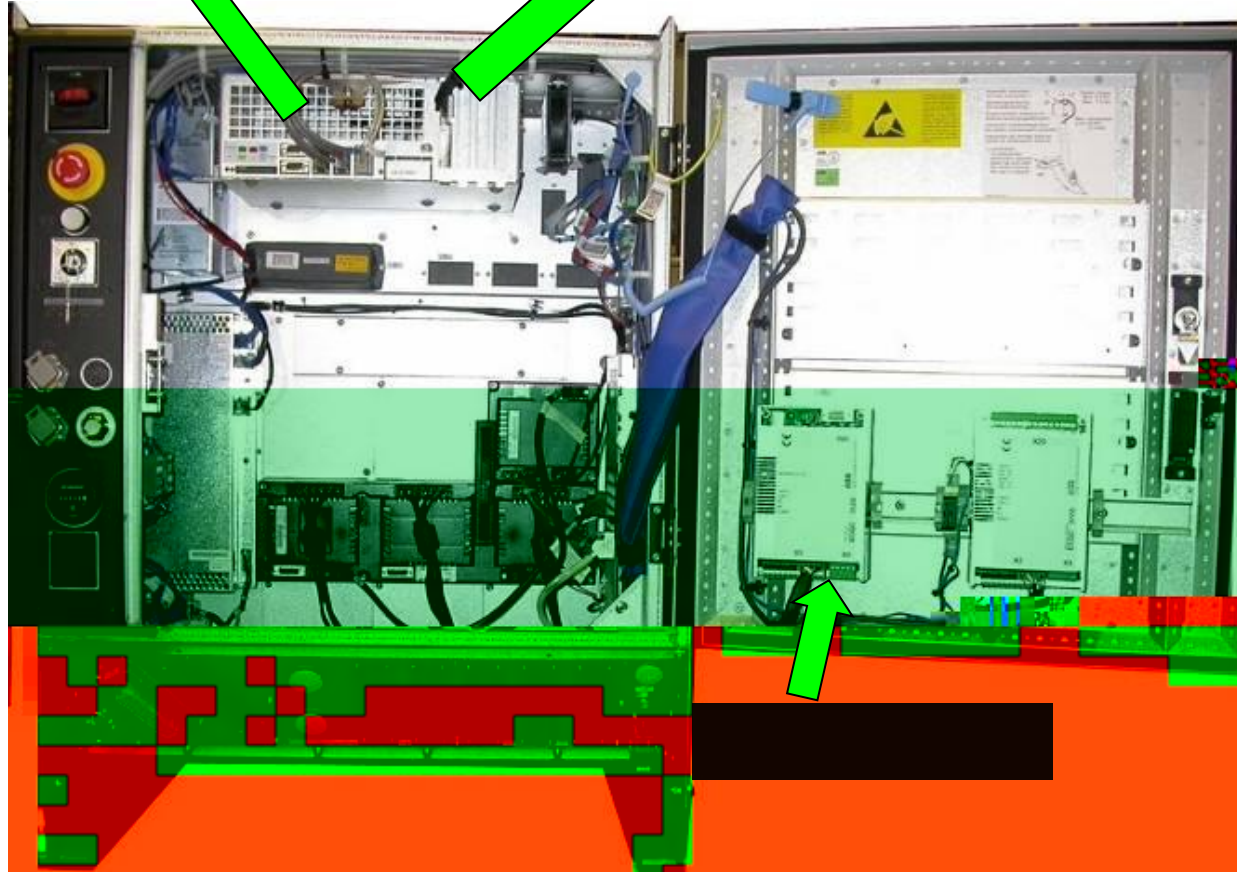
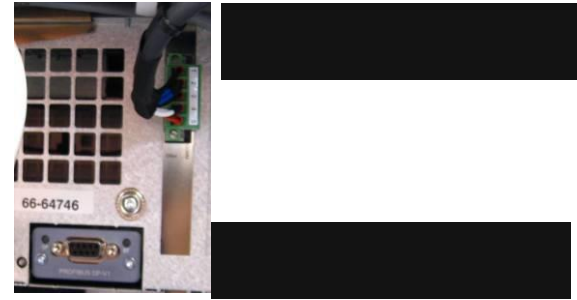
ABB

IO



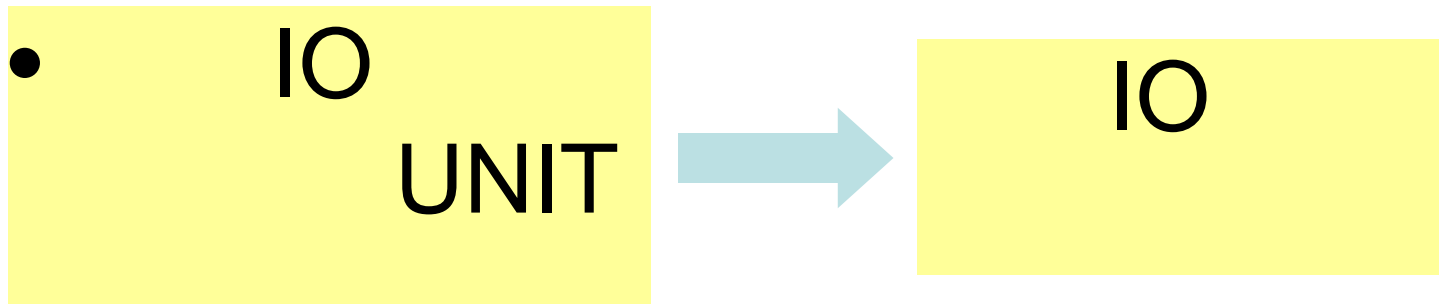
ABB

IO



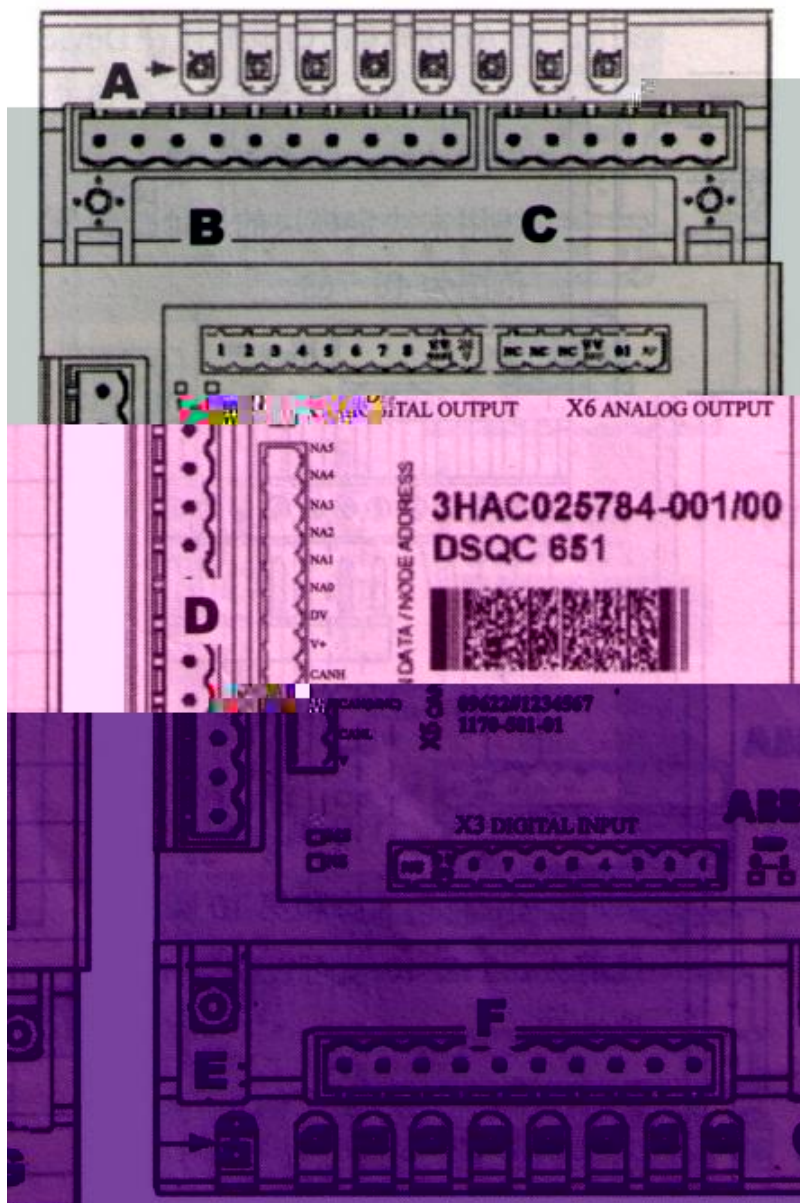
ABB

IO





| DSQC 651 | I/O di8\do8 ao2 |
|-----------|-----------------|
| DSQC 652 | I/O di16\do16 |
| DSQC 653 | I/O di8\do8 |
| DSQC 355A | I/O ai4\ao4 |



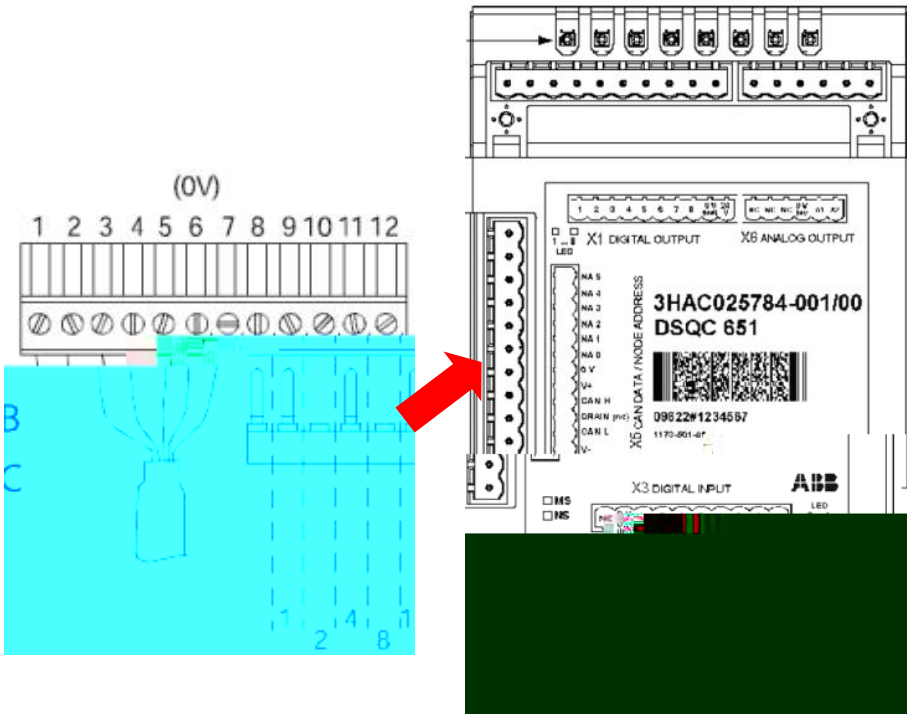
| 标号 | 说明 |
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| | 8421BCD |
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| 0 | 0000 |
| 1 | 0001 |
| 2 | 0010 |
| 3 | 0011 |
| 4 | 0100 |
| 5 | 0101 |
| 6 | 0110 |
| 7 | 0111 |
| 8 | 1000 |
| 9 | 1001 |

ABB

IO DSQC651



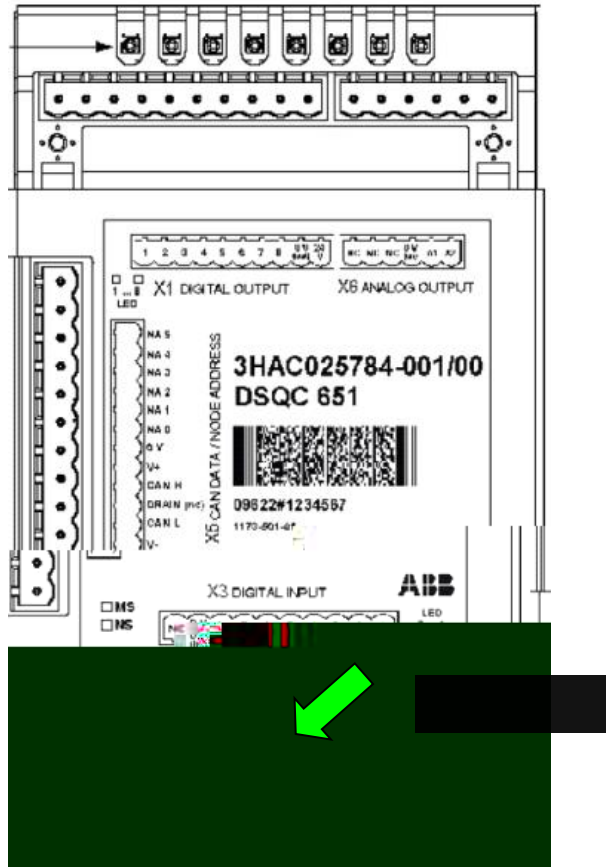
| | | | |
|---|-----|--------|-----------|
| • | ABB | IO | DeviceNet |
| | | X5 | 6-12 |
| | | 10-63. | |
| • | | 8 | 10 |
| | | 2+8=10 | |
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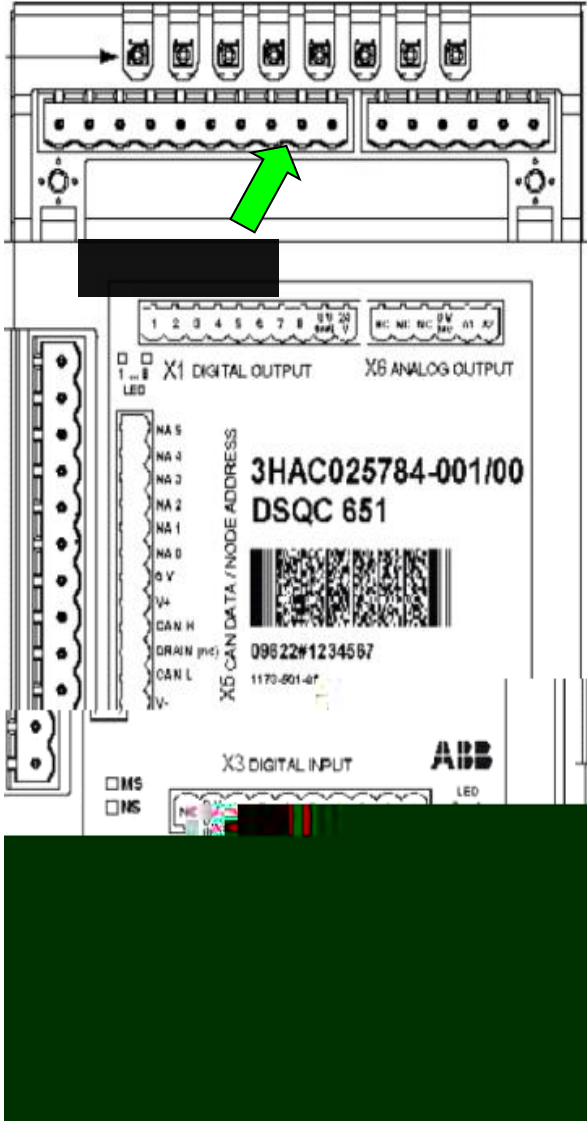
ABB

IO di1



ABB

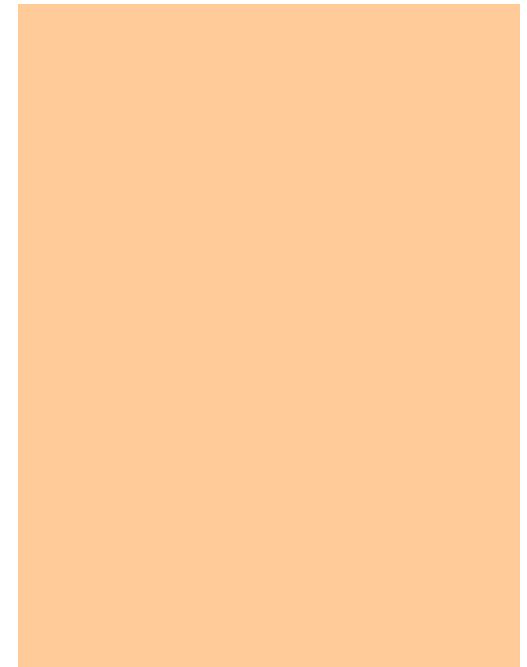
IO do1

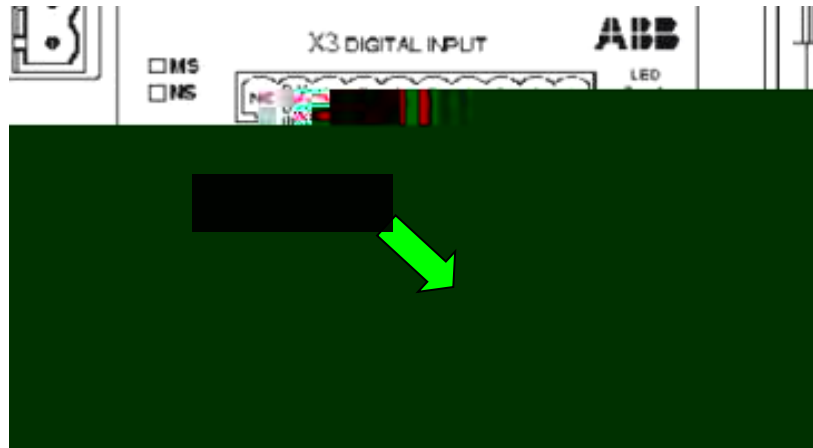


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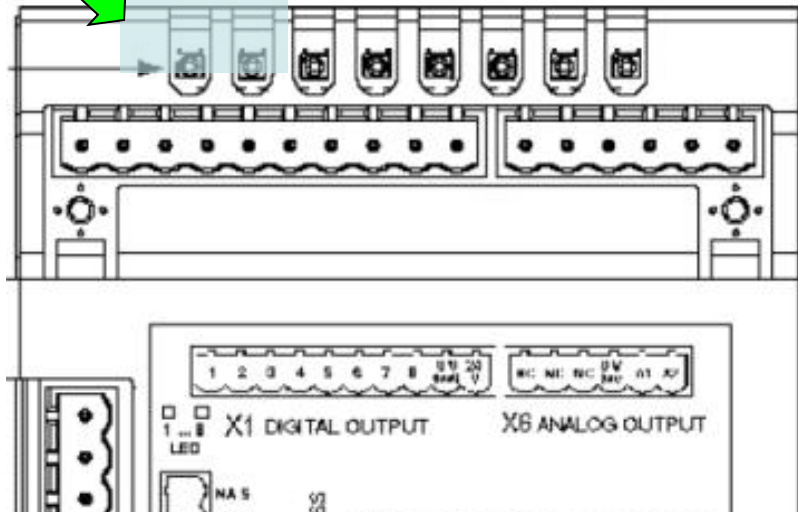
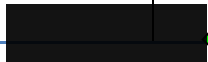
IO gi1





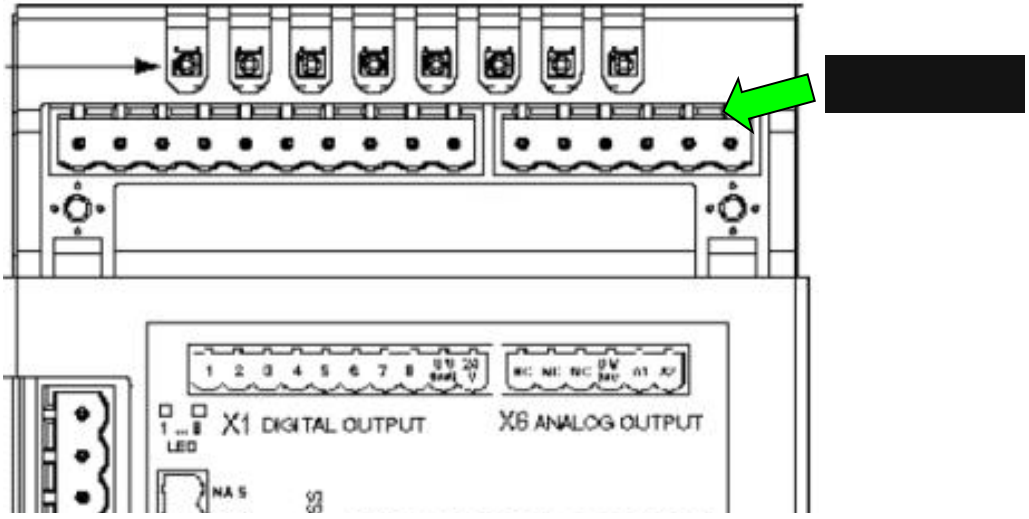
IO go1 组输出信号





ABB

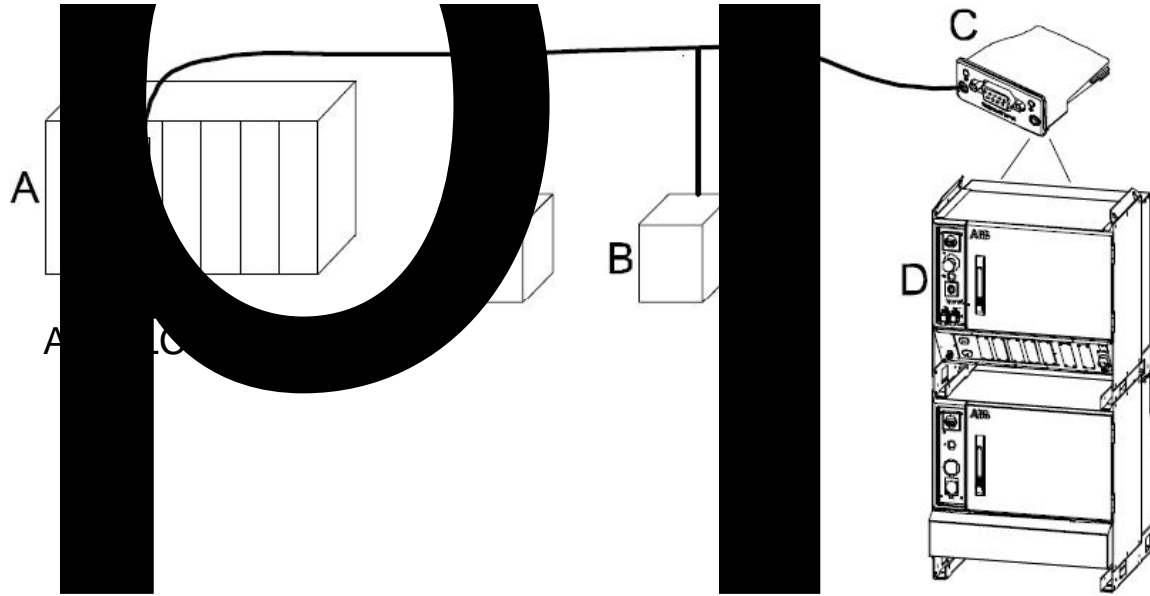
IO ao1



/ 10



Profibus



DSQC667

512

512



Profibus